



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

*Rush*

D5720-3

Job Sheet 199496



Part No: D5720-3

Job Qty: 20 pcs

Part Name: Bridge



Part Weight: 0 lbs

Job Created: 8/26/19

Due Date: 9/13/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG D5720 REV:A IPP REV:A 19.04.03 NEW ISSUE DD VERF:JFS IPP REV:B 19.04.23 AS PER REV.A  
DWG DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|---------------------|-----------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                     |           |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | Waterjet - Flow - 1 | 20<br>pcs |            | 9/13/19  | 0.17      | 0.33    | Waterjet - Flow       |           | <i>02/19/09/12</i> |
| 110   | QC 2                | 20<br>pcs |            | 9/13/19  | 0.00      | 0.00    | QC 2 - 1              |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 12             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 14             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 17             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 19             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 2              |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 20             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 22             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 23             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 25             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 32             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 33             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 35             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 39             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 4              |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 40             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 44             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 45             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 48             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 49             |           | <i>02/19/09/12</i> |
|       |                     |           |            |          |           |         | QC 2 - 50             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 51             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 52             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 57             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 62             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 63             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 8              |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 66             |           |                    |
|       |                     |           |            |          |           |         | QC 2 - 64             |           |                    |

|                                 |              |         |           |                             |             |
|---------------------------------|--------------|---------|-----------|-----------------------------|-------------|
| 120 QC 8                        | 20<br>pcs    | 9/13/19 | 0.00 0.00 | QC 2 - 65                   |             |
|                                 |              |         |           | QC 2 - 5                    |             |
|                                 |              |         |           | QC 2 - 71                   |             |
|                                 |              |         |           | QC 2 - 73                   |             |
|                                 |              |         |           | QC 2 - 69                   |             |
|                                 |              |         |           | QC 8 - 12                   |             |
|                                 |              |         |           | QC 8 - 14                   |             |
|                                 |              |         |           | QC 8 - 17                   |             |
|                                 |              |         |           | QC 8 - 20                   |             |
|                                 |              |         |           | QC 8 - 25                   |             |
|                                 |              |         |           | QC 8 - 3                    |             |
|                                 |              |         |           | QC 8 - 32                   |             |
|                                 |              |         |           | QC 8 - 33                   |             |
|                                 |              |         |           | QC 8 - 35                   |             |
|                                 |              |         |           | QC 8 - 39                   |             |
|                                 |              |         |           | QC 8 - 4                    |             |
|                                 |              |         |           | QC 8 - 44                   |             |
|                                 |              |         |           | QC 8 - 45                   |             |
|                                 |              |         |           | QC 8 - 49                   |             |
|                                 |              |         |           | QC 8 - 58                   |             |
|                                 |              |         |           | QC 8 - 8                    |             |
|                                 |              |         |           | QC 8 - 9                    |             |
|                                 |              |         |           | QC 8 - 68                   |             |
|                                 |              |         |           | QC 8 - 67                   |             |
|                                 |              |         |           | QC 8 - 1 (A)                |             |
|                                 |              |         |           | QC 8 - 47                   |             |
|                                 |              |         |           | QC 8 - 40                   | SEP 13 2019 |
|                                 |              |         |           | QC 8 - 52                   |             |
|                                 |              |         |           | QC 8 - 23                   |             |
|                                 |              |         |           | QC 8 - 57                   |             |
| 130 Small Fab - Brake NC        | 20<br>pcs    | 9/13/19 | 0.25 0.07 | Small Fab - Brake - 1 - B4B | SEP 13 2019 |
|                                 |              |         |           | Small Fab - Brake - 2 - B4B |             |
|                                 |              |         |           | Small Fab - Brake - 3 - B4B |             |
| 140 QC 5                        | 20<br>pcs    | 9/13/19 | 0.00 0.00 | QC 5 - 10                   |             |
|                                 |              |         |           | QC 5 - 12                   |             |
|                                 |              |         |           | QC 5 - 17                   |             |
|                                 |              |         |           | QC 5 - 18                   |             |
|                                 |              |         |           | QC 5 - 19                   |             |
|                                 |              |         |           | QC 5 - 22                   |             |
|                                 |              |         |           | QC 5 - 24                   |             |
|                                 |              |         |           | QC 5 - 3                    |             |
|                                 |              |         |           | QC 5 - 43                   |             |
|                                 |              |         |           | QC 5 - 49                   |             |
|                                 |              |         |           | QC 5 - 51                   |             |
|                                 |              |         |           | QC 5 - 58                   |             |
|                                 |              |         |           | QC 5 - 68                   |             |
|                                 |              |         |           | QC 5 - 9                    |             |
|                                 |              |         |           | QC 5 - 50                   |             |
|                                 |              |         |           | QC 5 - 30                   |             |
|                                 |              |         |           | QC 5 - 40                   | SEP 13 2019 |
|                                 |              |         |           | QC 5 - 61                   |             |
|                                 |              |         |           | QC 5 - 81                   |             |
| 150 Packaging 3-1 - Stock - B4B | 20<br>19 pcs | 9/13/19 | 0.00 0.00 | Packaging 3 - 1 - B4B       |             |
|                                 |              |         |           | Packaging 3 - 2 - B4B       |             |
|                                 |              |         |           | Packaging 3 - 3 - B4B       |             |
|                                 |              |         |           | Packaging 3 - 4 - B4B       |             |
|                                 |              |         |           | Packaging 3 - 5 - B4B       |             |

FRI 9-13-2019  
Rosales, Oscar

DAS  
40  
9-89

DA  
30  
9-89

DAS  
40  
9-89

WACO  
WACO

|                                    |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  |                  |                                     |
|------------------------------------|--------------------------------------------------------|-------------------|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------|------------------|------------------|-------------------------------------|
|                                    |                                                        |                   |                         | Packaging 3 - 6 - B4B                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 7 - B4B                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 8 - B4B                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 9 - B4B                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 10 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 11 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 12 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 13 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 14 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 15 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 16 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 17 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 18 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 19 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 20 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 21 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 22 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 23 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 24 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 25 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 26 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 27 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 28 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 29 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 30 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 31 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 32 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 33 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 34 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 35 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | Packaging 3 - 36 - B4B                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | 160 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                 | 19 pcs                | 9/13/19         | 0.00 0.00        | QC 21 - SA - 21  | WAOO1 DAS<br>SEP 16 2019 70<br>9-89 |
|                                    |                                                        |                   |                         | <i>closed up only</i><br>Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary<br>Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB<br>120 - (QC8- Inspect parts - second check)<br>130 - Form as per dwg<br>140 - (QC5- Inspect part completeness to step on W/O)<br>150 - (Identify as per dwg & Stock Location: _____)<br>160 - (QC21- Final Inspection - Work Order Release) |                       |                 |                  | QC 21 - SA - 70  |                                     |
|                                    |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  | QC 21 - SA - 53  |                                     |
|                                    |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                  |                  |                                     |
|                                    |                                                        |                   |                         | <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                             | <b>Component Name</b> | <b>Quantity</b> | <b>Operation</b> | <b>Container</b> |                                     |
| M301S23GA-H50                      | 301 SS SHEET, 12" x 36", 1/2 Hard Temper, 0.029" Thick | .6000 sf (.03 ea) | 100-Waterjet - Flow - 1 | S/74789                                                                                                                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  |                                     |
| <b>Job Allocations</b>             |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  |                  |                                     |
| <b>Operation</b>                   | <b>Component Part</b>                                  | <b>Required</b>   | <b>Inventory</b>        | <b>Allocated</b>                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 |                  |                  |                                     |
| 100-Waterjet - Flow - 1            | M301S23GA-H50                                          | 1                 | 3                       | 0                                                                                                                                                                                                                                                                                                                                                                                                                              |                       |                 |                  |                  |                                     |
| <b>Part Specifications</b>         |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  |                  |                                     |
| Specifications could not be found. |                                                        |                   |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                  |                  |                                     |

